

Energy Efficiency

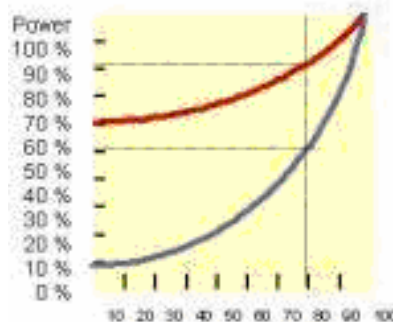
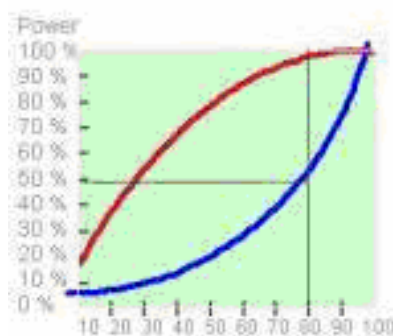
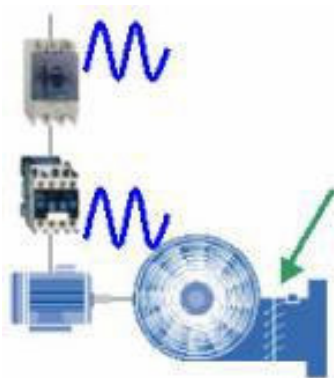
Application: Pumps & Fans Control (Industry/Infrastructure)

Pains & drivers

- In Industry, 70% of electrical consumption is used to turn motors. Of these motors, 33% of them control pump or fan applications.
- Most pump and fan applications are driven by a DOL solution or SoftStarter. This means that the motor runs at full speed and the flow variation is obtained. The energy consumption falls very little when the flow decreases. At 80% of the nominal flow, the energy consumption remains at 95%. The potential for saving on the installed base is huge.
- The CEMEP association has made a simulation for the European market. The use of Drive in such applications could save 900 M Euro/year as well as 4 Million tons of CO2/year.

How can a customer manage energy more efficiently?

- To save energy you must:
 - drive the motor with a frequency inverter instead of a contactor or Soft Start
 - remove the restriction device (valve or damper)
- The AC Inverter allows you to adjust the speed of the Pump or the Fan, and therefore the Flow
- **The result is huge savings compared to conventional solutions:**
 - up to 50% for Fan , return on investment for the drive is within one year
 - up to 30 % for a Pump , return on investment within 2 years



Energy Efficiency

Solutions or architectures used in the application

A) Solution without Drive

The motor turns at a fixed speed according to the network frequency and the number of poles.

Example: 3600 Rpm for 60 Hz Motor 2 poles

The only way to adjust the Flow is a restriction device (damper) which generates losses.

B) Energy Saving Solution with Drive

The Drive, which is also called a frequency inverter, lets you vary the frequency and therefore the motor speed.

The Flow is directly proportional to the speed.

The damper or valve is no longer required.

C) Energy Consumption with and without Drive

Example for Fan Application

Outlet damper

Variable speed drive




50% of energy saving at 80% of the nominal flow

Example for Pump Application

Control valve

Drive

30% of energy saving at 80% of the nominal flow

Type of machine		Simple machines	Pumps and fans (Building (HVAC) (1))	
				
Power range for 50...60 Hz (kW) supply		0.18...2.2	0.18...15	0.75...75
Single phase 100...120 V (kW)		0.18...0.75	–	–
Single phase 200...240 V (kW)		0.18...2.2	0.18...2.2	–
Three phase 200...230 V (kW)		0.18...2.2	–	–
Three phase 200...240 V (kW)		–	0.18...15	0.75...30
Three phase 380...480 V (kW)		–	–	0.75...75
Three phase 380...500 V (kW)		–	0.37...15	–
Three phase 525...600 V (kW)		–	0.75...15	–
Drive		0.5...200 Hz	0.5...500 Hz	0.5...200 Hz
Output frequency		Sensorless flux vector control		Sensorless flux vector control, voltage/frequency ratio (2 points), energy saving ratio
Type of control		Asynchronous motor		–
		Synchronous motor		–
Transient overtorque		150...170% of the nominal motor torque	180% of the nominal motor torque for 2 seconds	110% of the nominal motor torque
Functions				
Number of functions		26	50	50
Number of preset speeds		4	16	7
Number of I/O				
Analog inputs		1	3	2
Logic inputs		4	6	3
Analog outputs		–	1	1
Logic outputs		1	–	–
Relay outputs		1	2	2
Communication				
Embedded		–	Modbus and CANopen	Modbus
Available as an option		–	Ethernet TCP/IP, DeviceNet, Fipio, Profibus DP	LONWORKS, METASYS N2, APOGEE FLN, BACnet
Cards (available as an option)		–	–	–
Standards and certifications		IEC/EN 61800-5-1, IEC/EN 61800-3 (environments 1 and 2)		
		EN 55011: Group 1, class A and class B CE, UL, CSA, C-Tick, N998	EN 55011: Group 1, class A and class B with option card, CE, UL, CSA, C-Tick, N998	EN 55011: Group 1, class A and class B with option card, CE, UL, CSA, C-Tick, NOM 117
References		ATV 11	ATV 31	ATV 21
Pages		2/14 to 2/17	2/112 to 2/115	2/48 and 2/49

(1) Heating Ventilation Air Conditioning

**Pumps and fans
(Industry)**



Complex machines



2

0.37...630
–
0.37...5.5
–
0.75...90
0.75...630
–
–

0.37...500
–
0.37...5.5
–
0.37...75
0.75...500
–
–

0,5...1000 Hz up to 37 kW, 0,5...500 Hz from 45 to 630 kW
Sensorless flux vector control, voltage/frequency ratio (2 or 5 points), energy saving ratio
–
120...130% of the nominal motor torque for 60 seconds

1...1600 Hz up to 37 kW, 1...500 Hz from 45 to 500 kW
Flux vector control with or without sensor, voltage/frequency ratio (2 or 5 points), ENA System
–
Vector control without speed feedback
220% of the nominal motor torque for 2 seconds 170% for 60 seconds

> 100
8
2...4
6...20
1...3
0...8
2...4

> 150
16
2...4
6...20
1...3
0...8
2...4

Modbus and CANopen
Ethernet TCP/IP, Fipio, Modbus Plus, INTERBUS, Profibus DP, Modbus/Uni-Telway, DeviceNet, LonWORKS, METASYS N2, APOGEE FLN, BACnet

Ethernet TCP/IP, Fipio, Modbus Plus, INTERBUS, Profibus DP, Modbus/Uni-Telway, DeviceNet

I/O extension cards, "Controller Inside" programmable card, multi-pump cards

Encoder interface cards, I/O extension cards, "Controller Inside" programmable card

IEC/EN 61800-5-1, IEC/EN 61800-3 (environments 1 and 2, C1 to C3), EN 55011, IEC/EN 61000-4-2/4-3/4-4/4-5/4-6/4-11 CE, UL, CSA, DNV, C-Tick, NOM 117, GOST

ATV 61

ATV 71

2/172 to 2/175

2/360 to 2/363
